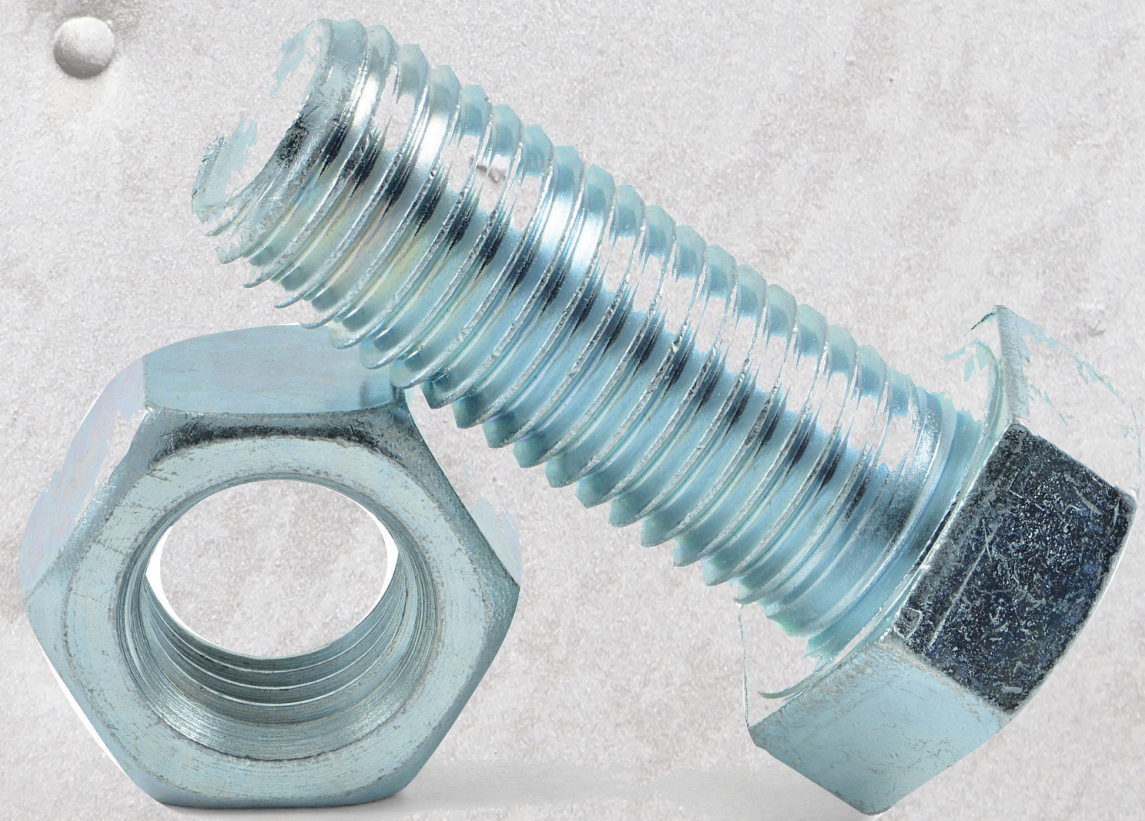


BE ALERT FOR THE 8 TYPES OF WASTE

- D** — Defects (errors that cause rework, reclassification, or scrap)
- O** — Overproduction (producing a higher quantity than what's needed)
- W** — Waiting (people, parts, and equipment not being fully employed)
- N** — Non-standard and Overprocessing (doing more than what's needed on a unit)
- T** — Transportation (moving people, parts, and equipment unnecessary distances)
- I** — Injuries (people getting hurt, equipment and parts damage)
- M** — Motion (excessive movement within a work cell)
- E** — Excess Inventory (having more parts/supplies than what can be obtained or consumed within a reasonable time)

What You Can Do:

IDENTIFY it.
PREVENT it.
REDUCE it.
ELIMINATE it.



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