BE ALERT FOR THE
8 TYPES OF WASTE

D — Defects (errors that cause rework, reclassification, or scrap)

O — Overproduction (producing a higher quantity than what’s needed)

W — Waiting (people, parts, and equipment not being fully employed)

N — Non-standard and Overprocessing (doing more than what’s needed on a unit)

T — Transportation (moving people, parts, and equipment unnecessary distances)

I — Injuries (people getting hurt, equipment and parts damage)

M — Motion (excessive movement within a work cell)

E — Excess Inventory (having more parts/supplies than what can be obtained or consumed within a reasonable time)

What You Can Do:
IDENTIFY it.
PREVENT it.
REDUCE it.
ELIMINATE it.

career tech
RCCTA Resource Center for CareerTech Advancement
https://www.okcareertech.org/educators/resource-center