



**OKLAHOMA**  
**CareerTech**

## Badge Details

<b>Name</b>	4404 – Oklahoma Welder Certification
<b>Description</b>	<p>The Oklahoma Welder Certification is earned for a period of 1 year and must be renewed annually. The Welder Certification qualifies a welder to perform procedures/specifications referred to as:</p> <ul style="list-style-type: none"><li>- D.P.-1 or;</li><li>- D.P.-2 or;</li><li>- Any welding procedure certified in accordance with Section IX of the ASME Boiler and Pressure Vessel Code sanctioned by the welder's employer; or</li><li>- Any welding procedures certified in accordance with API Standard 1104 sanctioned by the welder's employer; or</li><li>- Any appropriate AWS standard welding procedure.</li></ul>

***Candidates receiving this certification will take an exam with the following criteria:***

Perform certification weld coupon(s) to a qualified ASME, API, of AWS Weld Procedure Specification. The applicant may be certified by performing a procedure in the following positions/processes:

**Criteria**

Position(s):					Process(es):				
<input type="checkbox"/> 1G	<input type="checkbox"/> 3G	<input type="checkbox"/> 6G	<input type="checkbox"/> 1F	<input type="checkbox"/> 4F	<input type="checkbox"/> EBW	<input type="checkbox"/> FCAW	<input type="checkbox"/> GTAW	<input type="checkbox"/> OFW	<input type="checkbox"/> S
<input type="checkbox"/> 2G	<input type="checkbox"/> 4G	<input type="checkbox"/> 6GR	<input type="checkbox"/> 2F	<input type="checkbox"/> 5F	<input type="checkbox"/> EGW	<input type="checkbox"/> FW	<input type="checkbox"/> ICDFW	<input type="checkbox"/> PAW	<input type="checkbox"/> S
<input type="checkbox"/> 2G & 5G	<input type="checkbox"/> 5G		<input type="checkbox"/> 3F		<input type="checkbox"/> ESW	<input type="checkbox"/> GMAW	<input type="checkbox"/> LBW	<input type="checkbox"/> RW	<input type="checkbox"/> S